

Work Order ID 124174

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124174

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Item ID: D206-628-022

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Heli-Access-Step™ RH - High Gear 206L/L1/L3/L4

Start Date: 8/29/14

Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/10/14

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

Document Control

0.00

DAS
06
9-89

SEP 18 2014

MLJ 14-09-18

100

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy blue file and type labels as per PPP D206-628-022 CHG 003

110

Pick Kit

0.00

DAS
32
9-89

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
06
9-89

SEP 18 2014

B123250

(x1 R4)

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Item ID: D206-628-022 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Heli-Access-Step™ RH - High Gear 206L/L1/L3/L4
 Start Date: 8/29/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 9/10/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00			DAS				
130					06				
Packaging	Memo	0.00			9-89				
Packaging	Identify and pack for shipping as per PPP D206-628-022								
	Location: <u>087</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

SEP 18 2014

MLJ 14-09-19

MF
14-9-19

Picklist Print

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Work Order ID: 124174

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Parent Item: D206-628-022

D206-628-022

Parent Item Name: Heli-Access-Step™ RH - High Gear 206L/L1/L3/L4

Start Date: 8/29/14

Required Date: 9/10/14

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:D as per ECN 766 JLM

IPP Rev:E as per ecn 1118 DD verified by:EC

IPP Rev:F

10.08.13 CHG QTY OF RUBBER DD verf by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-14A

Purchased

No

120

Each

554.0000

4

4

AN4-14A

Bolt

**

DAS
32
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

5

122141

5

ST344

549

122141

4

124221

16

M127044

1

M128769

492

M129732

36

M128769

AN4-15A

Purchased

No

120

Each

546.0000

8

8

AN4-15A

Bolt

**

DAS
32
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

GA

100

120449

100

ST343

400

m129732

200

m130358

200

ST357

11

m127817

11

ST515

35

122141

4

m123525

6

m128978

25

M128978

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Parent Item: D206-628-022

D206-628-022

Parent Item Name: Heli-Access-Step™ RH - High Gear 206L/L1/L3/L4

Start Date: 8/29/14

Required Date: 9/10/14

Start Qty: 1.00

Required Qty: 1.00

D2724-042

Manufactured No

Each

1.0000

D2724-042

206L Step Assembly, RH

**

123250

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

1

123250

1

D2731-7

Manufactured No

120

Each

104.0000

D2731-7

Mounting Lug

**

4

DAS
32
9-89

DG
DP

Location

Loc Qty

Loc Code

ST524

104

103307

2

104219

28

113240

22

116802

50

98170

2

113240

DAS
06
9-89

D2732-030

Manufactured No

120

Each

157.0000

D2732-030

Rubber Cushion - 30" (Replaces P/N G13013-4)

**

8 8

DAS
32
9-89

14/9/10

Location

Loc Qty

Loc Code

FG

84

107346

73

117118

11

ST410

73

123578

65

83560

8

123578

DAS
06
9-89

DP

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Parent Item: D206-628-022

D206-628-022

Parent Item Name: Heli-Access-Step™ RH - High Gear 206L/L1/L3/L4

Start Date: 8/29/14

Required Date: 9/10/14

Start Qty: 1.00

Required Qty: 1.00

D3394-043

Manufactured No

120 Each

37.0000

4 4

D3394-043

Lug

**

DAS
32
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST528

37

103484

15

116859

12

62930

2

80217

6

89729

2

116859

MS21042L4

Purchased No

120 Each

3,953.000

12 12

MS21042L4

Locknut

**

DAS
32
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST007

12

121444

12

ST307

3941

111827

2

126275

5

m126015

12

m126275

27

m127255

63

m127376

9

m127813

831

m128300

69

m128798

663

m129472

760

m129934

1500

1129472

14/9/18 (1)

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Parent Item: D206-628-022

D206-628-022

Parent Item Name: Heli-Access-Step™ RH - High Gear 206L/L1/L3/L4

Start Date: 8/29/14

Required Date: 9/10/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

Each

4,662.000

12

DAS
32
9-89

NAS1149D0463J

WASHER

**

DAS
06
9-89

Location

Loc Qty

Loc Code

CA

485

M129682

485

ST277

4177

113706

1

16941

8

M126221

20

M127813

6

M127904

16

M128591

44

M128995

1500

M129390

2582

M129 350

14/9/18 (1)

REFERENCE ONLY

DART AEROSPACE USA, INC.

DAS
06
9-89

IIN-D206-628
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5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS- STEPS™ PARTS LIST

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1						D2721-041	STEP ASSEMBLY LH
	1					D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*MOUNTING LUG
				8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*MOUNTING LUG
8	8	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	NAS1149D0463J	WASHER (AN960JD416)
12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

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